

Belt Type (Article Number) **514395** Ropanyl EM/K 60/3 00+04 black M2 AS

Top Cover Ropanyl 93A

Press Type **Type P: P-Press**

Recommended Press Settings

Top Platen = 160 °C
Thermocouple = 155 °C
Bottom Platen = 140 °C

Dwell Time = 120 Sec.

Cooling = 70 °C

Pressure = 1.5 bar

Special Splice Instruction Required

Individual Splice Specification 514395

The above settings are a guideline only and may need to be changed slightly to suit local conditions
It is recommended to make a sample splice first under local conditions to obtain the best splice.

Recommended Standard Splice Type Finger Splice 80 x 10

Press Build Up

	Top Heating Plate
	Top Fibreglass Board
Top Profile Cloth (1) (Against Belt)	A0 Profile Cloth (ETSU000064)
Top Splice Foil	Reinforced H 93
	Prepared Splice
Bottom Profile Cloth (Against Belt)	A0 Profile Cloth (ETSU000064)
Bottom Profile Cloth (2)	Silicone Cloth 1.5 (ETSU000109/110)
	Stainless Steel Sheet
	Bottom Heating Plate